

Date: Monday, 09/02/2009 12:45:03 PM  
User: Linda Lacelle

**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 45626	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251943
This Issue : 09/02/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 44500	Material : N/A
Written By : _____	Due Date : 28/02/2009 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : _____	

**Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-943 with Dart IPP D212-725-1-943"

Send a copy of this IPP

*C209/02/09(1)*

2.0	D2127251943	tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
1	D212-725-1-943	ANGLE	<u>45402.1.8</u>

Attach serviceable tags

*QW*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-943 REV. E

**MAR 09 2009**

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:03 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45626

Part Number: D2127251943

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/03/10 J

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.03.10

Date: Monday, 09/02/2009 12:45:03 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45626	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251943
<b>This Issue</b> : 09/02/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 44500	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 28/02/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-943 with Dart IPP D212-725-1-943"

Send a copy of this IPP

C209102109(1)

2.0	D2127251943	tube
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**Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------

**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty    Part Number    Description    Batch

1    D212-725-1-943    ANGLE    \_\_\_\_\_

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-943 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Monday, 09/02/2009 12:45:03 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45626

Part Number: D2127251943

Job Number:



Seq. #:	Machine Or Operation:	Description :
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4.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS  
Send this W/O back to DartKit to be stocked at Eagle

5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

7.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Monday, 09/02/2009 12:45:03 PM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45626	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251943
<b>This Issue</b> : 09/02/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 44500	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 28/02/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
-----	----	------------



**Comment:** PURCHASING

Issue P/O: 7926 to Eagle Copters

"Assembly of D212-725-1-943 with Dart IPP D212-725-1-943"

Send a copy of this IPP

*C 209/02/09 (1)*

2.0	D2127251943	tube
-----	-------------	------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

ANGLE

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-943	ANGLE	<u>45402.1.8</u>
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Attach serviceable tags

*AW*

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-943 REV. F

**MAR 09 2009**

Material Certification / Proof of Traceability / Certificate of Conformity required

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Drawing Name: 212 DETAIL PARTS

Job Number: 45626

Part Number: D2127251943

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAR 09 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAR 09 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

MAR 09 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45402

Dart Manufactured Parts - Tube Assembly

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.7**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-943, Tube Assembly fabricated IAW D212-725-1  
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.7 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.8**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-943, Tube Assembly fabricated IAW D212-725-1  
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.8 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

**Squawk: 1.9**Discrepancy:

Fabricate D212-725-1-943, Tube Assembly for Dart Aerospace.

Resolution:D212-725-1-943, Tube Assembly fabricated IAW D212-725-1  
Dwg. Pg. 84. Material used 6061-T4, 0.750 X 0.035 WALL.

1.9 Work Done By: Dan Lemay

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Ian Warnock on 3/9/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Supply as per Quote

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*